



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-7
Job Sheet 169297



Part No: D4151-7

Job Qty: 20 ea

Part Name: Fwd Eyebolt Receiver (Upper)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/6/17

Job Tracking No:

Due Date: 12/19/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C SHEET 3 IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.01.21 as per
dwg revC DD verf:JLM IPP Rev:C Change mat'l size JFS 17.01/25 Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	12/16/17	12/16/17	0.00	0.00	Start Up Machining-2		B.A 17-12-31
100	Bandsaw	20 pcs	12/16/17	12/16/17	0.00	0.77	Bandsaw1		B.A 17-12-31
110	CNC Vertical Machining	20 pcs	12/19/17	12/19/17	0.14	22.47	HAAS 5 Axis		B.A 17-12-31
120	QC	20 pcs	12/19/17	12/19/17	0.00	0.00	QC2 Machining-2		B.A 17-12-31
130	QC	20 pcs	12/19/17	12/19/17	0.00	0.00	QC8 Machining-2		FR 18-01-05
140	Packaging	20 pcs	12/19/17	12/19/17	0.00	0.00	Packaging3-2		AT GA
150	QC21-SA	20 Ea	12/19/17	12/19/17	0.00	0.00	QC21		AD

Part Op 100 - Cut blank to 2.960" long

Descriptions: 110 - 1-MILL as per folio FA952 & dwg ,

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304B1.500X1.500	5	20	0	0

FM137515-80 (5.016 ft)

Part Specifications

Specifications could not be found.

5028046

Plex 12/6/17 3:11 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Mfg Date: 01/02/18 Job No: 169297 D4151 - 7 Start up Operation	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;"> Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ </td> <td style="width: 33%;"> Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ </td> <td style="width: 33%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ </td> <td style="width: 33%;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> </table> QTY Effective : _____ Disposition	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐			
		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval				

Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	FAULT CATEGORY <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;"> Temperature/Cure ☐ Set-up ☐ DM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Mismatch ☐ Too Short ☐ Instructions Incomplete/Unclear ☐ </td> <td style="width: 33%;"> Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> <td style="width: 33%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>	Temperature/Cure ☐ Set-up ☐ DM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Mismatch ☐ Too Short ☐ Instructions Incomplete/Unclear ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	Process Improvement Manufacturing Process Past Due
Temperature/Cure ☐ Set-up ☐ DM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Mismatch ☐ Too Short ☐ Instructions Incomplete/Unclear ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4151-7 Revision: Fwd Eyebolt Receiver (Upper)														
150	QC21-SA	S028047	169297	20 Ea	0	S028047	GA		Stock	1/2/2018	Issue Container			
Operation Totals:		1		20	0									
Part Totals:		1		20	0									
Part Number: M304B1.500X1.500 Revision: M304A1.25X1.25X.188W														
100	Receive Ft	S028046	169297	0 ft	0	M137515	Start Up Machining-2		Stock	1/2/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		20	0									

Plex 1/8/2018 11:06 AM Dart.Poulin.Mario